



Technical Data Sheet

SPRAY ADHESIVE AS-21

- DESCRIPTION

Top quality product, it provides very fast bonds and very fine coverage. It allows to obtain excellent bonds very easily on a wide variety of materials such as: metals, plastic, expanded materials, glass and wood.

- CHEMICAL PHYSICAL FEATURES

Appearance	Liquid under pressure
Color	Pale yellow
Odour	Slight solvent odour
Density at 20°C	0,69 g/cm ³
Dry residue	Approx 49%
Pressure at 20°C	2,9 +/- 0,5 bar
Pressure at 50°C	6,1 +/- 0,5 bar
Solubility	Soluble in solvent
Temperature Resistance	50/55 °C

- RECOMMENDED USE CONDITIONS

To obtain best results the support surfaces, the adhesive and the working place must have a temperature of 18/20°C approximately. Relative air humidity: 65/75%.

Clean and remove fat from the surfaces before use. Shake the can very well, best results are obtained at 18°C 20°C. Spray the product on the surface at a distance of 15-20 cm, wait two minutes and then bond the two surfaces exerting a firm pressure on them. In case of very absorbent material, bond the surfaces at once. Best results are obtained after 24 hours.

NB: it is suggested to empty the spray nozzle by turning the aerosol can upside down after use.



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«INTERNE_ARTIKELNUMMER» | «AUSGANGSMATERIAL» «ART»

- **STORAGE**

This product is susceptible to frost, and must be stored at a minimum temperature of 10°C and at maximum temperature of 50°C; keep out of fire and sparks. Avoid sun exposure and smoking. Keep it in a cool and airy room. It can be preserved with no product alteration for a year approx.

- **PACKAGING**

Aerosol can under pressure, 600ml contain packed in 12 pieces cartons. Either after use do not pierce or burn the can

Packaging

Standard fabric length: (Other lengths on request)

Fabric roll has support cardboard tube (ID 55mm), identification label with piece and batch number. Wrapping of roll in PE-foil, tape sealed. Rolls are arranged on a pallet with secure strapping.

Product Stability

Products have not been designed for full external exposure conditions and cannot be guaranteed for use in such situations. However, these products have considerable tolerance to damp conditions and occasional water immersion. After drying out, the product will give the same level of performance as the original sample.

Stability over time

All evidence obtained to date indicates that the performance should not significantly change over a significant period of time when said products are not subjected to excessive heat, wear and abrasion. It is the responsibility of the developer of the end-product, finished device or system to test its performance in the end-application.

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